

# WEDOLiT FS 4710

**Solvent base for aluminum stamping**  
**158°F (70°C)**

WEDOLiT FS 4710 is a low viscous, solvent-based lubricant for stamping and forming operations of steel, aluminum and non-ferrous metals. The undiluted product is usually applied by spraying, flooding, brushes, or by means of rollers.



## Physical Properties Typical Data

Parameter	Typical results	Tested according to
Appearance:	Transparent	Visual
Density at 68°F:	0.82 g/cm <sup>3</sup>	ASTM D 7042
Viscosity at 68°F:	4.9 cSt	ASTM D 7042
Flash point:	> 66 °C	DIN EN ISO 2719
Copper corrosion:	Not determined*	DIN 51759-1

\*Discolorations of non-ferrous metals should be examined in preliminary tests

## Application Guidelines

Storage must be frost-free between 41 - 104°F.

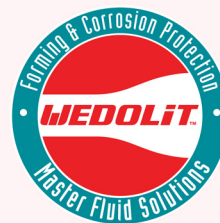
The minimum durability is 24 months in an original sealed package.

## Additional Information

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[https://2trim.us/diw/?plr=FS-4710\\*en-th\\*th](https://2trim.us/diw/?plr=FS-4710*en-th*th)

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## Choose WEDOLiT FS 4710:

- Good spreading behavior, which leads to a uniform wetting of the metal surface
- Stable load carrying capacity and a homogenous sliding behavior
- Reduces friction and wear and thus contributes to a high tool life
- Leads to clean surfaces and contributes to achieving dimensional accuracy
- If the product is finely dispersed, it evaporates after a short time without leaving any residue. Therefore, an additional cleaning step is not necessary. Otherwise, it is easily removable with organic solvents or alkaline industrial cleaners

## Health and Safety

For further information, see the most recent SDS which is available directly from Master Fluid Solutions.

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