TRIM™ SC617

High Performance Semisynthetic Fluid

TRIM SC617 is a semisynthetic concentrate designed as a general purpose multi-metal coolant for general machining of ferrous and non-ferrous materials. TRIM SC617 uses a proven EP additive package to control built-up edge, improve tool life and has the wetting and cooling characteristics for superior turning, milling and grinding results. It also has sufficient lubrication for most "down-the-hole" operations on machining centres.

Semisynthetics



Cutting edge solutions:

TRIM® semisynthetics offer the cooling and lubricity of a synthetic without the higher oil content of an soluble oil. Designed to operate at higher SFPM, semisynthetics perform well on many operations including face milling, cut-off turning, grinding, tapping and drilling — depending on the specific product.

Semisynthetics are compatible with alloy steels, tool steels, cast irons, copper alloys, as well as plastics and composites. With less carryoff, semisynthetics use less material — it all adds up to lower costs.

Choose SC617:

- A very versatile product that works well in a wide range of operations such as grinding, sawing, milling, turning, drilling and tapping
- Extremely good product for cast iron, steel and stainless steel machining and grinding
- Low foam profile enables use in through-tool machining applications
- Very fine emulsion reduces carry-off for low total operating cost
- Fast wetting to get the fluid to the point of cut and fully coat the workpiece and chips for superior corrosion prevention
- Extremely hard water tolerant
- Excellent tramp oil rejection together with highly biostable formulation ensures very long sump life

SC617 especially for:

Applications — broaching, centreless grinding, cylindrical grinding, drilling, heavy-duty machining center work, high volume centreless grinding, high-speed milling, high-speed turning, internal grinding, milling, reaming, roll threading, sawing, surface grinding, tapping and turning

Materials — cast iron, ferrous metals, nonferrous metals, stainless steels and steels

Industries — automotive, bearing and energy

SC617 is free of — DEA, formaldehyde releasers, nitrites and phenolic compounds

Master Fluid SOLUTIONS™

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Application Guidelines

- TRIM SC617 will run effectively for long periods without the need for costly additives.
- It can run at lower concentrations for higher speed operations (where heat removal is the key issue).
- Higher concentrations are recommended on soft, gummy materials and for lower speed operations where friction reduction and control of built-up edge are critical.
- Concentrations above 7% provide the best sump life.
- For additional product application information, including performance optimisation, please contact your Master Fluid Solutions' Authorised Distributor at https://www.masterfluids.com/eu/en/distributors/index.php, your District Sales Manager, or call our Tech Line at +49 211 41 72 8 -900.

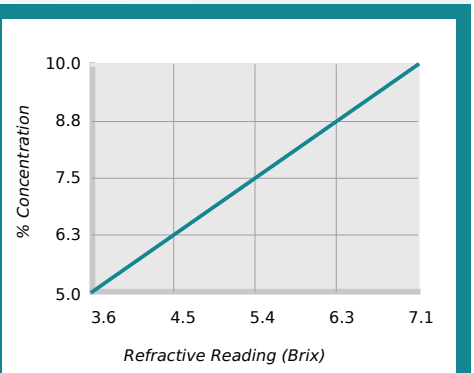
Physical Properties Typical Data

Colour (Concentrate)	Light brown
Odour (Concentrate)	Mild amine
Form (Concentrate)	Liquid
Flash Point (Concentrate) (ASTM D93-08)	> 160°C
pH (Concentrate as Range)	10.0 - 10.4
pH (Typical Operating as Range)	9.0 - 9.5
Coolant Refractometer Factor	1.4

Recommended Metalworking Concentrations

Light Duty	5.0% - 6.5%
Moderate Duty	6.5% - 8.5%
Heavy Duty	8.5% - 10.0%
Design Concentration Range	5.0% - 10.0%

Concentration by % Brix



% Concentration = Refractive Reading x Refractive Factor
Coolant Refractometer Factor % Brix = 1.4

Health and Safety

Request SDS

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Mixing Instructions

- Recommended usage concentration in water: 5.0% - 10.0%.
- To help ensure the best possible working solution, add the required amount of concentrate to the required amount of water (never the reverse) and stir until uniformly mixed.
- Use premixed coolant as makeup to improve coolant performance and reduce coolant purchases. The makeup you select should balance the water evaporation rate with the coolant carryout rate. Use our Coolant Makeup Calculator to find the best ratio for your machine: apps.masterfluids.com/makeup/.
- Use mineral-free water to improve sump life and corrosion inhibition while reducing carryoff and concentrate usage.

Ordering Information

20-litre pail

204-litre drum

1000-litre IBC

Additional Information

- Use Master STAGES™ Whamex XT™ for a quick and thorough precleaning of your machine tool and coolant system.
- Consult Master Fluid Solutions before using on any metals or applications not specifically recommended.
- This product should not be mixed with other metalworking fluids or metalworking fluid additives, except as recommended by Master Fluid Solutions, as this may reduce overall performance, result in adverse health effects, or damage the machine tool and parts. If contamination occurs, please contact Master Fluid Solutions for recommended action.
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https://2trim.us/di/?i=eu_en_SC617

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