WEDOLiT® N 22-4

Prelube

WEDOLiT N 22-4 is a medium-viscosity, non-water-soluble forming oil for deep-drawing operations of sheet steel, for example, for the automotive industry. This includes sheet metal that is galvanized, or hot-dip galvanized on one or both sides, sheet metal coated with zinc metal, aluminized sheet metal, or sheets made of aluminum or aluminum alloys.

The product meets the requirements of the test procedure according to VDA 230-213, and has been approved by all VDA members.



Physical Properties Typical Data

Parameter	Typical results	Tested according to
Appearance:	Medium brown, clear	Visual
Density at 20°C:	0.89 g/cm^3	ASTM D 7042
Viscosity at 40°C:	70.0 mm^2/s	ASTM D 7042
Flash point:	> 190 °C	DIN EN ISO 2719
Copper corrosion:	Not determined*	DIN 51759-1

*Discolourations of non-ferrous metals should be examined in preliminary tests

Application Guidelines

Storage must be frost-free between 5 – 40 °C.
The minimum durability is 12 month in an original sealed package.

Additional Information

The information herein is given in good faith and believed current as of the date of publication and should apply to the current formula version. Because conditions of use are beyond our control, no guarantee, representation or warranty expressed or implied is made. Consult Master Fluid Solutions for further information. For the most recent version of this document, please go to this URL: https://2trim.us/diw/?plr=N-22-4*en*eu

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Choose WEDOLiT N 22-4:

- Also acts as an anti-corrosion oil
- Subsequent preservation of drawn parts is not necessary due to the good corrosion protection
- Can be applied by spraying, flooding, brushing or with felt rollers
- The oil film can be easily removed with organic solvents or water-soluble alkaline cleaners

Health and Safety

For further information, see the most recent SDS which is available directly from Master Fluid Solutions.

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