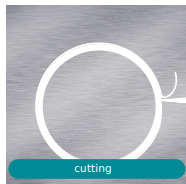# WEDOLiT® FS 3910

Neat Cutting and Bending Oil

WEDOLiT FS 3910 is non-water-soluble cooling lubricant with low viscosity for punching- and bending operations on steel and zinc coated steel. The product is not applicable for the treatment of nonferrous metals.

cutting

forming

Physical Properties Typical Data

Parameter	Typical results	Tested according to
Appearance:	Yellow brown	Visual
Density at 20°C:	0.84 g/cm^3	ASTM D 7042
Viscosity at 20°C:	7.4 mm^2/s	ASTM D 7042
Flash point:	> 61 °C	DIN EN ISO 2719
Copper corrosion:	Not determined*	DIN 51759-1

*Discolourations of non-ferrous metals should be examined in preliminary tests

Application Guidelines

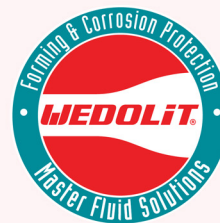Storage must be frost-free between 10 - 40°C.
The minimum durability is 24 months in an original sealed package.

Additional Information

The information herein is given in good faith and believed current as of the date of publication and should apply to the current formula version. Because conditions of use are beyond our control, no guarantee, representation or warranty expressed or implied is made. Consult Master Fluid Solutions for further information. For the most recent version of this document, please go to this URL: https://2trim.us/diw/?plr=FS-3910*en*eu

WEDOLiT® FS 3910
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Choose WEDOLiT FS 3910:

- Can be applied undiluted by spraying, flooding, brushing or rolling
- Has a good spread effect, which causes an optimal even wettability of metal surfaces
- Has a simultaneously cleaning effect
- Contains a combination of aromatic free solvents with additives of esters and extreme-pressure compounds and is therefore practically odourless
- Is marked by a very fast evaporation with high flash point

Health and Safety

For further information, see the most recent SDS which is available directly from Master Fluid Solutions.

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