

# WEDOLiT® FS 3310

## Solvent base for tube bending and straightening

WEDOLiT FS 3310 is a low viscous, water-insoluble lubricant for stamping and bending operations of steel, aluminium and non-ferrous metals. The undiluted product is usually applied by spraying, flooding, brushing, or rolling.



### Physical Properties Typical Data

Parameter	Typical results	Tested according to
Appearance:	Transparent	Visual
Density at 20°C:	0.76 g/cm <sup>3</sup>	ASTM D 7042
Viscosity at 20°C:	1.8 mm <sup>2</sup> /s	ASTM D 7042
Flash point:	> 56 °C	DIN EN ISO 2719
Copper corrosion:	Not determined*	DIN 51759-1

\*Discolourations of non-ferrous metals should be examined in preliminary tests

### Application Guidelines

Storage must be frost-free between 5 - 40 °C.

The minimum durability is 12 month in an original sealed package.

### Additional Information

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[https://2trim.us/diw/?plr=FS-3310\\*en\\*eu](https://2trim.us/diw/?plr=FS-3310*en*eu)

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### Choose WEDOLiT FS 3310:

- Good spreading behaviour which leads to a uniform wetting of the metal surface
- Stable load carrying capacity and a homogenous sliding behaviour
- Reduces friction and wear and thus contributes to a long tool life
- Leads to clean surfaces and contributes to dimensional accuracy
- If the product is finely dispersed, it evaporates after a short time without leaving any residues and therefore, an additional cleaning step is not necessary
- It is easily removable with organic solvents or alkaline industrial cleaners

### Health and Safety

For further information, see the most recent SDS which is available directly from Master Fluid Solutions.

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