# WEDOLIT® FN 8830

## Special forming oil

WEDOLIT FN 8830 is a chlorine free, pasty, water-insoluble lubricant for cold forming processes (e.g. pilgering) of high alloyed steels. The product is usually applied on the outer diameter by brushes or by means of rollers.





### **Physical Properties Typical Data**

Parameter	Typical results	Tested according to
Appearance:	Brown	Visual
Density at 20°C:	1.03 g/cm <sup>3</sup>	ASTM D 7042
Viscosity at 40°C:	Not measurable	ASTM D 7042
Flash point:	> 300 °C	DIN EN ISO 2719
Copper corrosion:	Not determined*	DIN 51759-1

<sup>\*</sup>Discolourations of non-ferrous metals should be examined in preliminary tests

#### **Application Guidelines**

Storage must be frost-free between 5 - 40°C.

The minimum durability is 24 months in an original sealed package.

#### **Additional Information**

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#### **Choose WEDOLIT FN 8830:**

- Stable load carrying capacity and a homogenous sliding behaviour
- Reduces friction and wear and thus contributes to a high tool life
- The outstanding extreme-pressure properties combined with an exceptional adhesion offers the possibility for high degrees of deformation
- Stable cold start behaviour, prevents stick-slip and chatter
- Contributes to achieving dimensional accuracy
- Pigments will remain on the surface after annealing and need to be removed (e.g. by pickling with HCl or HNO<sub>3</sub>) before further processing

#### **Health and Safety**

For further information, see the most recent SDS which is available directly from Master Fluid Solutions.

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