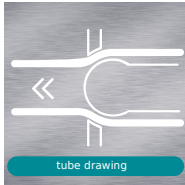


WEDOLiT® FN 1850-9

High performance forming oil

WEDOLiT FN 1850-9 is a mineral-oil based, chlorine containing, high performance lubricant for cold forming operations of steel and stainless steel (e.g. tube drawing of very small diameter tubes). The undiluted product can be applied by spraying, brushes or by means of rollers.



Physical Properties Typical Data

Parameter	Typical results	Tested according to
Appearance:	Light yellow	Visual
Density at 20°C:	0.84 g/cm ³	ASTM D 7042
Viscosity at 40°C:	9.0 mm ² /s	ASTM D 7042
Flash point:	> 130 °C	DIN EN ISO 2719
Copper corrosion:	Not determined*	DIN 51759-1

*Discolourations of non-ferrous metals should be examined in preliminary tests

Application Guidelines

The product must be stored frost-free between 5-40 °C.

The minimum shelf life in the sealed original container is 24 months.

Additional Information

The information herein is given in good faith and believed current as of the date of publication and should apply to the current formula version. Because conditions of use are beyond our control, no guarantee, representation or warranty expressed or implied is made. Consult Master Fluid Solutions for further information. For the most recent version of this document, please go to this URL: https://2trim.us/diw/?plr=FN-1850-9*en*eu

WEDOLiT® FN 1850-9

©2026 Master Fluid Solutions™ | 2026-06-23



Choose WEDOLiT FN 1850-9:

- Stable load carrying capacity and a homogenous sliding behaviour
- Reduces friction and wear and thus contributes to a high tool life
- Outstanding wetting ability and film formation without adhesion
- Stable cold start behaviour, prevents stick-slip and chatter
- Leads to clean surfaces and contributes to achieve dimensional accuracy
- Easily removable with organic solvents or alkaline industrial cleaners

Health and Safety

For further information, see the most recent SDS which is available directly from Master Fluid Solutions.

Hasselsstraße 6-14
Düsseldorf, 40597
Germany
+49 211 41 72 82 00

info-eu@masterfluids.com

[masterfluids.com/eu/en/](https://www.masterfluids.com/eu/en/)

