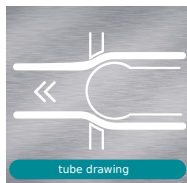


# WEDOLiT® FN 1170-225

## High-performance forming oil

WEDOLiT FN 1170-225 is a medium viscous, chlorine containing forming oil for tube drawing and other cold forming operations of steel. The product offers also an excellent performance for precision cutting operations. The undiluted product is usually applied by spraying, brushes or by means of rollers.



### Physical Properties Typical Data

| Parameter          | Typical results          | Tested according to |
|--------------------|--------------------------|---------------------|
| Appearance:        | Medium brown, clear      | Visual              |
| Density at 20°C:   | 1.16 g/cm <sup>3</sup>   | ASTM D 7042         |
| Viscosity at 40°C: | 225.0 mm <sup>2</sup> /s | ASTM D 7042         |
| Flash point:       | > 180 °C                 | DIN EN ISO 2719     |
| Copper corrosion:  | Not determined*          | DIN 51759-1         |

\*Discolourations of non-ferrous metals should be examined in preliminary tests

### Application Guidelines

Storage must be frost-free between 5 - 40°C.

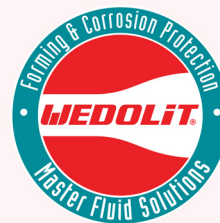
The minimum durability is 24 months in an original sealed package.

### Additional Information

The information herein is given in good faith and believed current as of the date of publication and should apply to the current formula version. Because conditions of use are beyond our control, no guarantee, representation or warranty expressed or implied is made. Consult Master Fluid Solutions for further information. For the most recent version of this document, please go to this URL:  
[https://2trim.us/diw/?plr=FN-1170-225\\*en\\*eu](https://2trim.us/diw/?plr=FN-1170-225*en*eu)

WEDOLiT® FN 1170-225

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### Choose WEDOLiT FN 1170-225:

- Stable load carrying capacity and a homogenous sliding behaviour
- Reduces friction and wear and thus contributes to a high tool life
- Outstanding wetting ability and film formation without adhesion
- Stable cold start behaviour, prevents stick-slip and chatter
- Leads to clean surfaces and contributes to achieve dimensional accuracy
- Easily removable with organic solvents or alkaline industrial cleaners

### Health and Safety

For further information, see the most recent SDS which is available directly from Master Fluid Solutions.

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