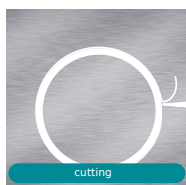


WEDOLiT CN 3650-13

High performance cutting oil

WEDOLiT CN 3650-13 is a mineral oil based cutting oil for the manufacturing (especially deep-hole drilling) of steel and aluminium alloys. The product contains a combination of EP- and AW-additives, which increase the cutting performance significantly.



Physical Properties Typical Data

| Parameter | Typical results | Tested according to |
|--------------------|-------------------------|---------------------|
| Appearance: | Brown | Visual |
| Density at 20°C: | 0.87 g/cm ³ | ASTM D 7042 |
| Viscosity at 40°C: | 13.0 mm ² /s | ASTM D 7042 |
| Flash point: | > 140 °C | DIN EN ISO 2719 |
| Copper corrosion: | Not determined* | DIN 51759-1 |

*Discolourations of non-ferrous metals should be examined in preliminary tests

Application Guidelines

Storage must be frost-free between 5 - 40°C.

The minimum durability is 24 months in an original sealed package.

Additional Information

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https://2trim.us/diw/?plr=CN-3650-13*en*eu

WEDOLiT CN 3650-13

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WEDOLiT

Choose WEDOLiT CN 3650-13:

- High performance product, which leads to an excellent surface finish and dimensional accuracy
- Highly reduced oil mist formation
- Reduces friction and wear and thus contributes to a high tool life
- Offers high cooling properties with a very good wetting behaviour
- Very good flushing behaviour with an optimal transport of chips and swarf
- Easily removable with organic solvents or alkaline industrial cleaners

Health and Safety

For further information, see the most recent SDS which is available directly from Master Fluid Solutions.

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