

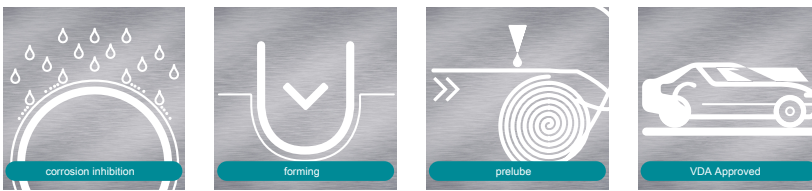
WEDOLIT N 22-3

Prelube for deep drawing and stamping



WEDOLIT N 22-3 is a thixotropic, non water soluble, deep drawing agent, which was developed for cold forming of coated carbon steels. It is especially applicable for electro galvanized zinc-, zinc nickel coated-, and aluminized-sheets. Also good for aluminum and aluminum alloys. The product can be applied by spraying, flooding, or rolling.

Fulfills the requirements of all German automotive manufacturers according to VDA-213 and VW-A001, and has been approved by all VDA members.



Choose WEDOLIT N 22-3:

- Applications at ambient temperatures possible
- A preheating of the oil to approximately 104 - 122°F, (40 - 50°C) is possible without the loss of the thixotropic effect after cooling
- Acts at the same time as a corrosion protection agent, and therefore a post treatment of the drawn sheets is not necessary
- An agent stable film is formed after drawing
- Can be removed with organic solvents or water soluble, mild alkaline industrial cleaning agents, even after long storage periods
- After grease removal, excellent phosphating is possible

Health and Safety

For further information, see the most recent SDS which is available directly from Master Fluid Solutions.

Physical Properties Typical Data

:		
:		
:	0.00	
:	0.0	
:	0	
:		
:		
:		
:	0	
:	0	

Application Guidelines

Storage must be frost-free between 41 - 104°F, (5 - 40 °C).
The minimum durability is 12 month in an original sealed package.
It is recommended to homogenize the product before usage.

Additional Information

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