

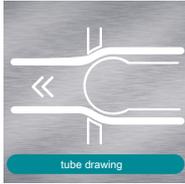
WEDOLiT™ FN

1190-2300

High-performance forming oil



WEDOLiT FN 1190-2300 is a highly viscous, chlorine containing forming oil for tube drawing and other cold forming operations of stainless steel. The undiluted product is usually applied by brushes or by means of rollers.



Choose WEDOLiT FN 1190-2300:

- Stable load carrying capacity and a homogenous sliding behavior
- Reduces friction and wear and thus contributes to a high tool life
- Outstanding wetting ability and film formation without adhesion
- Stable cold start behavior, prevents stick-slip and chatter
- Leads to clean surfaces and contributes to achieving dimensional accuracy
- Easily removable with organic solvents or alkaline industrial cleaners
- Soluble in chlorinated hydrocarbons

Physical Properties Typical Data

Parameter	Typical results	Tested according to
Appearance:	Yellow	Visual
Density at 68°F:	1.45 g/cm ³	ASTM D 7042
Viscosity at 104°F:	2335.0 mm ² /s	ASTM D 7042
Flash point:	> 190 °F	DIN EN ISO 2719
Copper corrosion:	Not determined*	DIN 51759-1

*Discolorations of non-ferrous metals should be examined in preliminary tests

Application Guidelines

Storage must be frost-free between 41 - 104°F.
The minimum durability is 24 months in an original sealed package.

Additional Information

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Health and Safety

For further information, see the most recent SDS which is available directly from Master Fluid Solutions.